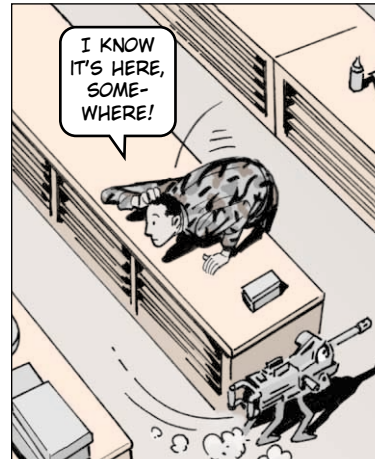


Lubing Power

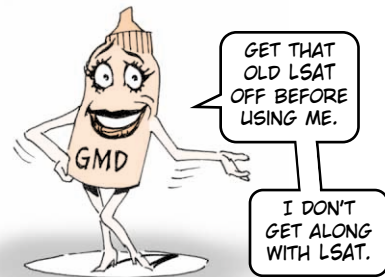


The MK 19 machine gun is far different from other machine guns when it comes to lubing. It requires something that withstands heat better than CLP, which gums up the MK 19's moving parts instead of helping the parts move smoothly.

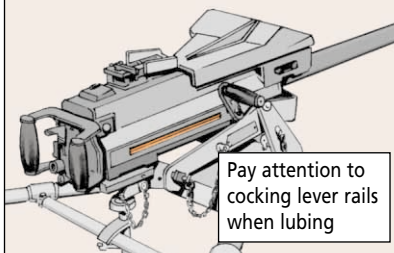
The best MK 19 lube is LSAT. Use NSN 9150-00-949-0323 for 8 ounces and NSN 9150-01-109-7793 for 1 pound. But it's hard to get. GMD (grease, molybdenum disulfide) is a good substitute and is in stock. It comes in three sizes:

GMD	NSN 9150-00-
14-oz	935-4018
6 ½-lb	223-4004
35-lb	965-2003

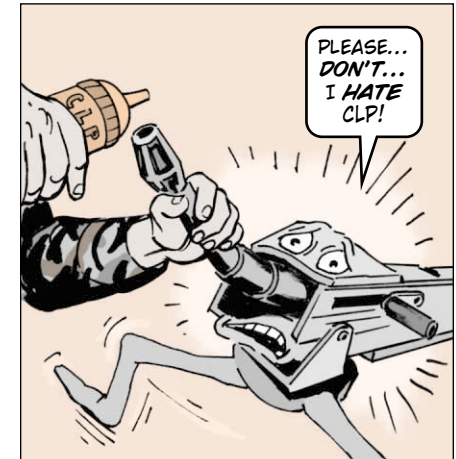
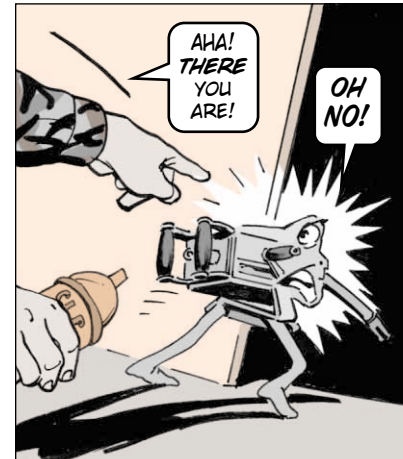
Remember that when you switch lubes, you need to completely wipe off the old lube before wiping on the new one. Mixing lubricants weakens them.



Give extra lubing attention to the feed pawls, the cocking lever rails, the pivot posts on the primary drive lever, and the bolt assembly. You'll have trouble firing if you forget just one of them.



for Your MK 19



Cleaning

The chamber is the worst carbon collector. If carbon is not cleaned out of the chamber, the chamber eventually becomes pitted and the receiver must be replaced. To clean the chamber, soak your bore brush in RBC and run it through the muzzle into the chamber. Do this again and again until the brush stops pulling out carbon.

Armors, you're authorized to use dry cleaning solvent on the MK 19 for cleaning off carbon. But never dip the bolt, ogive plunger, or sear in solvent. They have sealed components with grease inside. Instead, clean these parts with a rag or brush dipped in solvent.

